

Abstract of the Disclosure

An arrangement and method for producing a camshaft comprised of a shaft (2) and of a number of cams (3, 3', 3'') pressed thereon comprises at least two machining stations (11) of which at least one is provided in the form of knurling station (4) and at least one is provided in the form of a press-on station (5). A shaft (2) is firstly fixed in a brandishing station (4) with the aid of a positioning element (7) fastened to the shaft, and the shaft is subsequently brandished. Afterwards, a cam (3) is pressed onto the shaft (2) in a press-on station (5). To this end, the press-on station (5) comprises a workpiece holder, which corresponds to the positioning element and which serves to provide a holding, particularly to provide an angle-precise holding, of the shaft (2) with the positioning element (7) fastened thereto.